

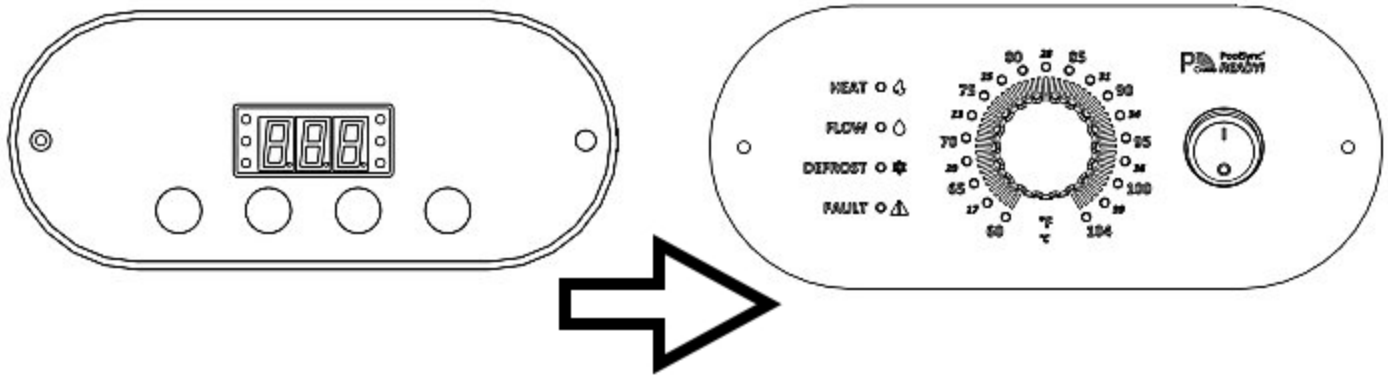
AquaCal®

Convert Heat Pump with Four Button Display to a Dial Display

Instructions for Kit # STK0253

PLEASE NOTE

This kit is meant for Heat Only heat pumps. Do not attempt to use this controller for Reversing, Heat & Cool, Icebreaker, or Chill only models. This kit is also NOT meant for equipment requiring dual thermostat controls, or models using the FS2 option.



Contacts

For further assistance, please contact the installing dealer of this product.

To better assist you, please have the heat pump model and serial number available.

Product Information:	
Website	www.AquaCal.com
Phone	(1) 727-823-5642
Hours	8-5 pm, Eastern M-F

Service Information:	
Website	www.AquaCal.com/request-heat-pump-service/

1 - Safety



Failure to heed the following will result in injury or death.

- Installation should only be performed by a properly trained and qualified technician familiar with HVAC equipment repair who is familiar with the swimming pool and spa safety standards.
- The installer must be familiar with service industry techniques.
- DO NOT attempt to splice water temperature sensors together. Dual water temperature sensors must be installed near each other in the heat pump inlet plumbing for proper operation.

2 - Kit Contents

Quantity	Part #	Description
1	ECP0448	"HP10" Control board
1	ECA0500	"HP10" Dial Display Board Assembly
7	ECA0360	Wire Connector / Adapters (pig tails) 1 as spare
1	ECP0395	Defrost Temperature Sensor
2	ECP0394	Water Temperature Sensors
2	9185	Hose Clamps
2	9025	Screws, #6 x 5/8
1	GKP0007	Insulation
8	8011	Tie Wraps
1	ECP0508	Jumper (used to enable 2-wire automation ONLY)
1	LBP0371	Label, Warning, Hot Surface

PLEASE NOTE
 If the display or power control board will not fit, the equipment you are upgrading ("legacy equipment") may have a mounting plate for the retrofit (not included). For further assistance, please contact AquaCal. See "Contacts" on the previous page. .

ECP0448 Control Board ("HP10")

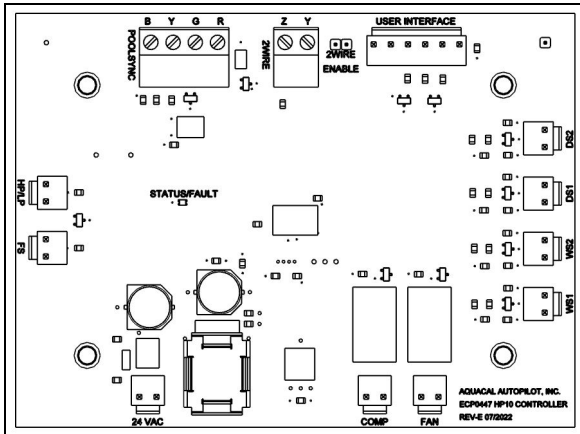


Figure 1

ECA0500 Dial Display ("HP10")

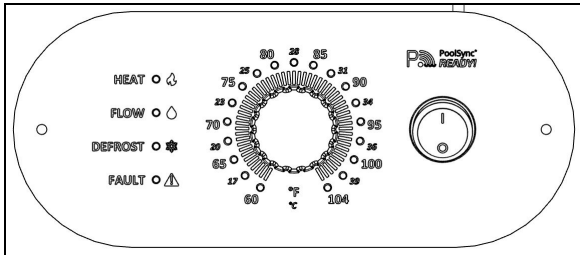


Figure 2

ECA0360 Wire Connector / Adapters (pig tails)



Figure 3

9185 Hose Clamp

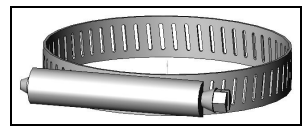


Figure 4

ECP0395 Defrost Temperature Sensor

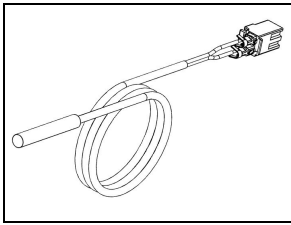


Figure 5

ECP0394 Water Temperature Sensor

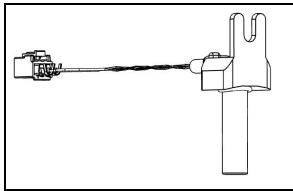


Figure 6

3 - Installation Instructions

1. Turn off power to the unit at breaker panel and remove access panels. Deactivate circulation pump. Using a suitable test meter confirm that heat pump power is off.
2. Inspect Heat Pump as follows. It may be necessary to order more parts.

Power Control Board Location

Confirm the new control board will fit in the electrical panel where the existing board is located.

- If the new board will not fit, an adapter plate kit is available from AquaCal (Kit #STK0274).
- For some legacy models it may be necessary to remove the metal divider between the low voltage and high voltage portions of the electrical enclosure. Do not attempt to remove the divider unless properly qualified.

Display Panel Location

If the new display does not fit, it may be necessary to alter the opening.

- If the opening is too small, it can be enlarged slightly with a file or other suitable tool.
- If the hole is too big for the display, an adapter plate kit may be available.
 - Mounting Plate (#MTK0937) See Figure 7.
 - Mounting Plate (#MTK0908) See Figure 8.

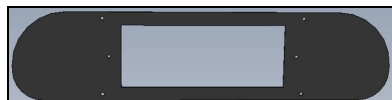


Figure 7- MTK0937

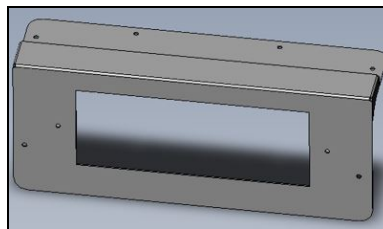


Figure 8- MTK0908

3. Tag and label each wire before disconnecting it from the controller board. (Masking tape and fine tip sharpie work well for this). If your unit has wires connected to "REV", you have a reversing model and cannot use this controller.
4. Remove all wires.
5. Remove the screws securing the board, remove the HP7 control board and mount the new board. It may be helpful to take several close up photos of the new control board before installing to make it easier to connect the wiring to the proper terminal.

6. Using the wire adapters provided reconnect all wiring.

- "24 VAC" to "24 VAC"
- "REV" to "REV"
- "COMP" to "COMP"
- "FAN" to "FAN"
- "FS" to "FS1"
- "FS2" to "FS2" (not typically used)
- "DS" to "DS1"
- If your unit has a jumper connected to "LP", discard the jumper. Then connect the "HP" wire to "HP / LP".
- If your unit is equipped with an "LP" switch, the "LP" switch and "HP" switch must now be wired in series. See Figure 9.
 - Cut off one wire connector from the "HP" switch and one wire connector from the "LP" switch.
 - Strip back wire on the cut LP and HP wire and connect them together in series.
 - Connect the remaining wires to one of the adapters provided and attach this assembly to "HP / LP".
 - Discard the spade connectors that were just cut off.

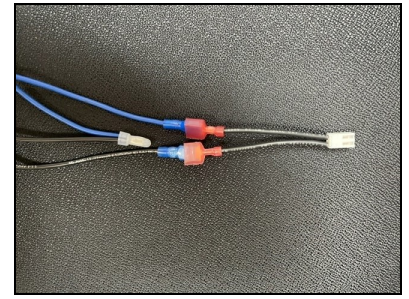


Figure 9- Connecting Wires

Sensors

The new controller requires dual defrost and dual water temp sensors in order to operate properly.

7. Install both new water temp sensors included in the kit. Failure to replace both sensors may result in an OTA fault.
- a. Carefully drill a 3/8” hole near the existing water temp sensor, a small step drill bit is recommended. See Figure 10.
 - Be careful not to over drill and make the hole too large. Use a sharpie to mark a stopping point.
 - Make sure that there is sufficient clearance to install new hose clamp.
 - Make sure that the sensors are not in line with each other. They should be staggered on the PVC pipe so that incoming water flow will hit each sensor equally. See Figure 11. In other words, not have one sensor "blocking" the full water flow of the other sensor.
 - Ensure that the sensor is far enough inside to put the panel back on.
 - b. Remove any burrs from the pipe before installing a new sensor using sand paper.
 - c. Attach sensor using a new clamp. See Figure 11.
 - d. Snug but do not over tighten hose clamp.
 - e. Activate circulation pump and check for leaks.
8. Route the new water temperature sensor wires into the electrical panel and connect them to "WS1" and "WS2". Using the tie wraps provided secure the wires so they do not touch or chafe on any refrigerant piping or sharp edges.



Figure 10- Drill Hole for Sensor



Figure 11- Clamp on Sensor

9. If the existing water temp sensor is mounted inside a temperature well (**Figure 12**) or is a different style than the sensor shown in the kit (See "*ECP0394 Water Temperature Sensor*" on page 4.), abandon it in place and install both new water temp sensors on the "Water In" pipe, just inside the electrical panel as shown in **Figure 11**.

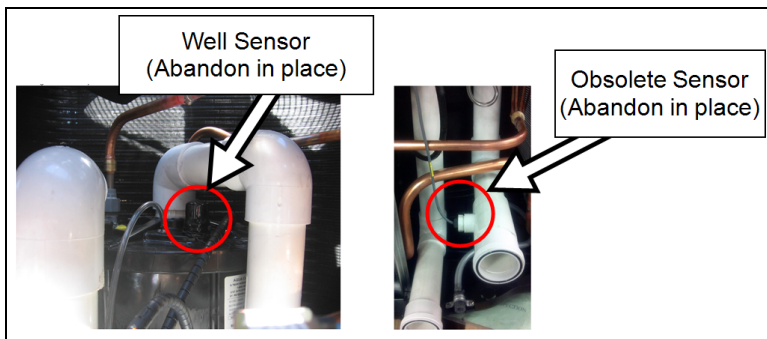


Figure 12- Well Sensor

10. Secure the other temp sensor (defrost), provided in the kit, to the suction line (the larger copper refrigerant line) near the compressor as shown. See Figure 13, Figure 14, and Figure 15. Using included insulation, wrap sensor and tie wrap in place.
11. Route the new defrost temp sensor into the electrical panel and connect to "DS2". Using the tie wraps provided, secure the wires so they do not touch or chafe on any refrigerant piping or sharp edges.
12. Remove the old display panel.
13. Install the new display panel, being careful to route the cable in the same location as the original and connect to the control board's port labeled "USER INTERFACE". Secure the cable as needed to prevent chafing or the fan blade from hitting it.



Figure 13- Sensor on Suction Line



Figure 14- Applying Wrap to Sensor

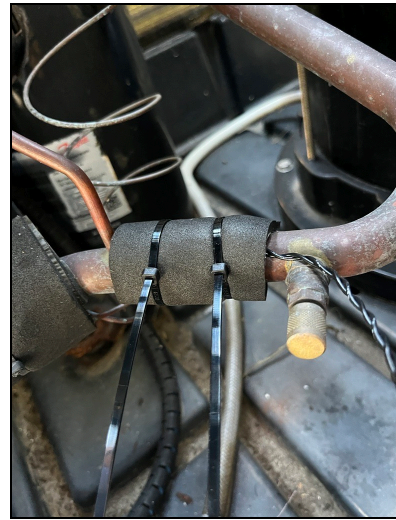


Figure 15- Wrap Applied

14. Reinstall panels, restore power, and test operation.